## **Data sheet**

6ES7318-3EL01-0AB0



SIMATIC S7-300 CPU 319-3 PN/DP, Central processing unit with 2 MB work memory, 1st interface MPI/DP 12 Mbit/s, 2nd interface DP master/slave 3rd interface Ethernet PROFINET, with 2-port switch, Micro Memory Card required

Constal information	
General information	24
HW functional status	01
Firmware version	V3.2
Product function	
• Isochronous mode	Yes; Via 2nd PROFIBUS DP or PROFINET interface
Engineering with	
Programming package	STEP 7 V5.5 or higher
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	2 A min.
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Repeat rate, min.	1 s
Input current	
Current consumption (rated value)	1 250 mA
Current consumption (in no-load operation), typ.	500 mA
Inrush current, typ.	4 A
l²t	1.2 A²-s
Power loss	
Power loss, typ.	14 W
Memory	
Work memory	
• integrated	2 048 kbyte
• expandable	No
Load memory	
• Plug-in (MMC)	Yes
• Plug-in (MMC), max.	8 Mbyte
<ul> <li>Data management on MMC (after last programming), min.</li> </ul>	10 a
Backup	
• present	Yes
<ul><li>without battery</li></ul>	Yes
CPU processing times	
for bit operations, typ.	0.004 µs
for word operations, typ.	0.01 µs
for fixed point arithmetic, typ.	0.01 μs
for floating point arithmetic, typ.	0.04 μs
CPU-blocks	

Number of blocks (total)	4 096; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
DB	
Number, max.	4 096; Number range: 1 to 16000
• Size, max.	64 kbyte
Number, max.	4 096; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
Number, max.	4 096; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
• Size, max.	64 kbyte
Number of free cycle OBs	1; OB 1
Number of time alarm OBs	1; OB 10
Number of delay alarm OBs	2; OB 20, 21
Number of cyclic interrupt OBs	4; OB 32, 33, 34, 35 (OB 35: smallest settable clock pulse = 500 μs)
Number of process alarm OBs	1; OB 40
Number of process aranni obs     Number of DPV1 alarm OBs	3; OB 55, 56, 57
Number of isochronous mode OBs	1; OB 61
Number of startup OBs	1; OB 100
Number of startup OBs     Number of asynchronous error OBs	
•	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)
Number of synchronous error OBs	2; OB 121, 122
Nesting depth	40
per priority class	16
additional within an error OB	4
ounters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
— preset	Z 0 to Z 7
Counting range	
— adjustable	Yes
— lower limit	0
— upper limit	999
EC counter	
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
— preset	No retentivity
Time range	
— lower limit	10 ms
— upper limit	9 990 s
EC timer	
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
ata areas and their retentivity	Charling (minica only by the in capacity)
Retentive data area (incl. timers, counters, flags), max.	700 kbyte
Retentive data area (inci. timers, counters, nags), max.	100 kbyte
·	9 102 hyto
Size, max.      Determinist analish s	8 192 byte
Retentivity available	Yes; From MB 0 to MB 8 191
Detectivity	
Retentivity preset	MB 0 to MB 15
Retentivity preset     Number of clock memories  Data blocks	8; 1 memory byte

Retentivity preset	Yes
Local data	100
• per priority class, max.	32 768 byte; Max. 2048 bytes per block
Address area	12 112 byte, man 20 to byteo per block
I/O address area	
• Inputs	8 192 byte
Outputs	8 192 byte
of which distributed	0.022,0
— Inputs	8 192 byte
— Outputs	8 192 byte
Process image	
• Inputs	8 192 byte
<ul><li>Outputs</li></ul>	8 192 byte
<ul> <li>Inputs, adjustable</li> </ul>	8 192 byte
<ul> <li>Outputs, adjustable</li> </ul>	8 192 byte
<ul> <li>Inputs, default</li> </ul>	256 byte
Outputs, default	256 byte
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	1; With PROFINET IO, the length of the user data is limited to 1600 bytes
Digital channels	
• Inputs	65 536
— of which central	1 024
Outputs	65 536
— of which central	1 024
Analog channels	
• Inputs	4 096
— of which central	256
<ul><li>Outputs</li></ul>	4 096
— of which central	256
Hardware configuration	
Number of DP masters	
• integrated	2
• via CP	4
Number of operable FMs and CPs (recommended)	
• FM	8
• CP, PtP	8
• CP, LAN	10
Rack	4
Racks, max.      Modules per rack, max.	4
Modules per rack, max.  Time of day.	8
Time of day	
Clock	Voc
Hardware clock (real-time)     retentive and synchronizable	Yes
retentive and synchronizable     Rackup time	Yes  6 w/r. At 40 °C ambient temperature
Backup time     Deviation per day, may	6 wk; At 40 °C ambient temperature
<ul><li>Deviation per day, max.</li><li>Behavior of the clock following POWER-ON</li></ul>	10 s; Typ.: 2 s  Clock continues running after POWER OFF
Behavior of the clock following expiry of backup period	the clock continues at the time of day it had when power was switched off
Operating hours counter	the clock continues at the time of day it had when power was switched off
Number	4
Number/Number range	0 to 3
Range of values	0 to 2 <sup>31</sup> hours (when using SFC 101)
Granularity	1 h
•	Yes; Must be restarted at each restart
retentive	
retentive  Clock synchronization	roo, made be rootaned at oddin rootan
Clock synchronization	
Clock synchronization • supported	Yes
Clock synchronization     supported     to MPI, master	Yes Yes
Clock synchronization	Yes Yes Yes
Clock synchronization     supported     to MPI, master	Yes Yes

in AS, master	Yes
<ul><li>in AS, master</li><li>in AS, slave</li></ul>	Yes
on Ethernet via NTP	Yes; As client
Digital inputs	. 50, 7.6 00000
Number of digital inputs	0
Digital outputs	
Number of digital outputs	0
Analog inputs	
Number of analog inputs	0
Analog outputs	
Number of analog outputs	0
Interfaces	
Number of industrial Ethernet interfaces	1; 2 ports (switch) RJ45
Number of PROFINET interfaces	1; 2 ports (switch) RJ45
Number of RS 485 interfaces	2; Combined MPI / PROFIBUS DP and PROFIBUS DP
Number of RS 422 interfaces	0
1. Interface	
Interface type	Integrated RS 485 interface
Isolated	Yes
Interface types	
• RS 485	Yes
Output current of the interface, max.	150 mA
Protocols	
• MPI	Yes
PROFIBUS DP master	Yes
PROFIBUS DP slave	Yes; A DP slave at both interfaces simultaneously is not possible
Point-to-point connection	No
MPI	40 MI: W-
Transmission rate, max.  Sandaga	12 Mbit/s
Services	Voc
— PG/OP communication	Yes Yes
Routing     Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes
S7 communication     S7 communication, as client	No; but via CP and loadable FB
— S7 communication, as server	Yes
PROFIBUS DP master	100
Transmission rate, max.	12 Mbit/s
Number of DP slaves, max.	124
Services	
— PG/OP communication	Yes
— Routing	Yes
Global data communication	No
<ul> <li>S7 basic communication</li> </ul>	Yes; I blocks only
— S7 communication	Yes
<ul> <li>S7 communication, as client</li> </ul>	No
<ul> <li>S7 communication, as server</li> </ul>	Yes
— Equidistance	Yes
— Isochronous mode	No
— SYNC/FREEZE	Yes
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
<ul> <li>Number of DP slaves that can be simultaneously activated/deactivated, max.</li> </ul>	8
Direct data exchange (slave-to-slave communication)	Yes; as subscriber
— DPV1	Yes
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
User data per DP slave	

Inpute may	244 byto
— Inputs, max.	244 byte
— Outputs, max. PROFIBUS DP slave	244 byte
	40 Mbillo
Transmission rate, max.	12 Mbit/s
automatic baud rate search	Yes; only with passive interface
Address area, max.	32
User data per address area, max.	32 byte
Services	
— PG/OP communication	Yes
— Routing	Yes; with interface active
<ul> <li>Global data communication</li> </ul>	No
<ul> <li>S7 basic communication</li> </ul>	No
— S7 communication	Yes
<ul> <li>S7 communication, as client</li> </ul>	No
<ul> <li>S7 communication, as server</li> </ul>	Yes; Connection configured on one side only
Direct data exchange (slave-to-slave	Yes
communication)	N.
— DPV1	No
Transfer memory	044 h. 4-
— Inputs	244 byte
— Outputs	244 byte
2. Interface	
Interface type	Integrated RS 485 interface
Isolated	Yes
Interface types	
• RS 485	Yes
Output current of the interface, max.	200 mA
Protocols	
● MPI	No
<ul> <li>PROFINET IO Controller</li> </ul>	No
<ul> <li>PROFINET IO Device</li> </ul>	No
PROFINET CBA	No
<ul> <li>PROFIBUS DP master</li> </ul>	Yes
<ul> <li>PROFIBUS DP slave</li> </ul>	Yes; A DP slave at both interfaces simultaneously is not possible
Open IE communication	No
Web server	No
PROFIBUS DP master	
Transmission rate, max.	12 Mbit/s
<ul> <li>Number of DP slaves, max.</li> </ul>	124
Services	
— PG/OP communication	Yes
— Routing	Yes
Global data communication	No
— S7 basic communication	Yes; I blocks only
— S7 communication	Yes
S7 communication, as client	No
— S7 communication, as server	Yes; Connection configured on one side only
— Equidistance	Yes
Lydidistance      Isochronous mode	Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not
— ISOUTHOROUS ITIOUS	simultaneously)
— SYNC/FREEZE	Yes
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
Number of DP slaves that can be simultaneously	8
activated/deactivated, max.	
<ul> <li>Direct data exchange (slave-to-slave communication)</li> </ul>	Yes; as subscriber
— DPV1	Yes
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
User data per DP slave	
— Inputs, max.	244 byte
·	

— Outputs, max.	244 byte
PROFIBUS DP slave	244 0910
• GSD file	The latest GSD file is available at: http://www.siemens.com/profibus-gsd
Transmission rate, max.	12 Mbit/s
automatic baud rate search	Yes; only with passive interface
Address area, max.	32
User data per address area, max.	32 byte
Services	·
— PG/OP communication	Yes
— Routing	Yes; with interface active
— Global data communication	No
— S7 basic communication	No
— S7 communication	Yes
<ul> <li>S7 communication, as client</li> </ul>	No
<ul> <li>S7 communication, as server</li> </ul>	Yes; Connection configured on one side only
<ul> <li>Direct data exchange (slave-to-slave</li> </ul>	Yes
communication)	
— DPV1	No
Transfer memory	244 byta
— Inputs	244 byte
— Outputs	244 byte
3. Interface	PROFINET
Interface type Isolated	Yes
automatic detection of transmission rate	Yes; 10/100 Mbit/s
Autonegotiation	Yes
Autorossing	Yes
Change of IP address at runtime, supported	Yes
Interface types	165
• RJ 45 (Ethernet)	Yes
Number of ports	2
• integrated switch	Yes
Protocols	
• MPI	No
PROFINET IO Controller	Yes; Also simultaneously with I-Device functionality
PROFINET IO Device	Yes; Also simultaneously with IO Controller functionality
PROFINET CBA	Yes
PROFIBUS DP master	No
PROFIBUS DP slave	No
Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Transmission rate, max.	100 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; with loadable FBs, max. configurable connections: 16, max. number of
— Isochronous mode	instances: 32  Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously)
— Shared device	Yes
Prioritized startup	Yes
Number of IO devices with prioritized startup, max.	32
Number of connectable IO Devices, max.	256
Of which IO devices with IRT, max.	64
— of which in line, max.	64
Number of IO Devices with IRT and the option "high	256
flexibility"	
— of which in line, max.	61
<ul><li>— of which in line, max.</li><li>— Number of connectable IO Devices for RT, max.</li></ul>	61 256

Activation/deactivation of IO Devices	Yes
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8
<ul> <li>— IO Devices changing during operation (partner ports), supported</li> </ul>	Yes
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
<ul> <li>Device replacement without swap medium</li> </ul>	Yes
— Send cycles	$250~\mu s, 500~\mu s, 1~ms;  2~ms,  4~ms$ (not in the case of IRT with "high flexibility" option)
— Updating time	250 μs to 512 ms (depending on the operating mode, see Manual "S7-300 CPU 31xC and CPU 31x, technical Data" for more details)
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
<ul> <li>User data consistency, max.</li> </ul>	1 024 byte
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB for I-
	Device
— Shared device	Yes
Number of IO Controllers with shared device, max.	2
Transfer memory	
— Inputs, max.	1 440 byte; Per IO Controller with shared device
— Outputs, max.	1 440 byte; Per IO Controller with shared device
Submodules	
— Number, max.	64
— User data per submodule, max.	1 024 byte
PROFINET CBA	
<ul> <li>acyclic transmission</li> </ul>	Yes
cyclic transmission	Yes
Open IE communication	
<ul> <li>Number of connections, max.</li> </ul>	32
<ul> <li>Local port numbers used at the system end</li> </ul>	0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963, 34964, 65532, 65533, 65534, 65535
Keep-alive function, supported	Yes
Protocols	
PROFIsafe	No
Redundancy mode	
Maratia analysis da sa	
Media redundancy	
Media redundancy  — Switchover time on line break, typ.	200 ms; PROFINET MRP
•	200 ms; PROFINET MRP 50
— Switchover time on line break, typ.	
Switchover time on line break, typ.      Number of stations in the ring, max.	
— Switchover time on line break, typ.      — Number of stations in the ring, max.  Open IE communication	50
— Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.	Yes; via integrated PROFINET interface and loadable FBs 32
— Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.	Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte
— Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.	Yes; via integrated PROFINET interface and loadable FBs 32
— Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  — several passive connections per port, supported	Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte 32 768 byte Yes
— Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  — several passive connections per port, supported  • ISO-on-TCP (RFC1006)	Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte 32 768 byte Yes Yes; via integrated PROFINET interface and loadable FBs
— Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  — several passive connections per port, supported  • ISO-on-TCP (RFC1006)  — Number of connections, max.	Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte 32 768 byte Yes Yes; via integrated PROFINET interface and loadable FBs 32
— Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  — several passive connections per port, supported  • ISO-on-TCP (RFC1006)  — Number of connections, max.  — Data length, max.	Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte 32 768 byte Yes Yes; via integrated PROFINET interface and loadable FBs 32 32 768 byte
— Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  — several passive connections per port, supported  • ISO-on-TCP (RFC1006)  — Number of connections, max.  — Data length, max.  • UDP	Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte 32 768 byte Yes Yes; via integrated PROFINET interface and loadable FBs 32 32 768 byte Yes; via integrated PROFINET interface and loadable FBs
— Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  — several passive connections per port, supported  • ISO-on-TCP (RFC1006)  — Number of connections, max.  — Data length, max.  • UDP  — Number of connections, max.	Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte 32 768 byte Yes Yes; via integrated PROFINET interface and loadable FBs 32 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32
— Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  — several passive connections per port, supported  • ISO-on-TCP (RFC1006)  — Number of connections, max.  — Data length, max.  • UDP  — Number of connections, max.  — Data length, max.	Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte 32 768 byte Yes Yes; via integrated PROFINET interface and loadable FBs 32 32 768 byte Yes; via integrated PROFINET interface and loadable FBs
— Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  — several passive connections per port, supported  • ISO-on-TCP (RFC1006)  — Number of connections, max.  — Data length, max.  • UDP  — Number of connections, max.  — Data length, max.  Web server	Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte 32 768 byte Yes Yes; via integrated PROFINET interface and loadable FBs 32 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 1 472 byte
— Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  — several passive connections per port, supported  • ISO-on-TCP (RFC1006)  — Number of connections, max.  — Data length, max.  • UDP  — Number of connections, max.  — Data length, max.  Web server  • supported	Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte 32 768 byte Yes Yes; via integrated PROFINET interface and loadable FBs 32 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 1 472 byte  Yes
— Switchover time on line break, typ.  — Number of stations in the ring, max.  Open IE communication  • TCP/IP  — Number of connections, max.  — Data length for connection type 01H, max.  — Data length for connection type 11H, max.  — several passive connections per port, supported  • ISO-on-TCP (RFC1006)  — Number of connections, max.  — Data length, max.  • UDP  — Number of connections, max.  — Data length, max.  Web server	Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte 32 768 byte Yes Yes; via integrated PROFINET interface and loadable FBs 32 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 1 472 byte

communication functions / header	
PG/OP communication	Yes
Data record routing	Yes
Global data communication	
• supported	Yes
Number of GD loops, max.	8
	8
Number of CD packets, max.  Alumber of CD packets, transmitter, max.	
Number of GD packets, transmitter, max.	8
Number of GD packets, receiver, max.	8
Size of GD packets, max.	22 byte
Size of GD packet (of which consistent), max.	22 byte
S7 basic communication	
communication function / S7 basic communication	Yes
User data per job, max.	76 byte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
S7 communication	do scrvcr)
• supported	Yes
	Yes
<ul><li>as server</li><li>as client</li></ul>	
• as client	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB
User data per job, max.	See online help of STEP 7 (shared parameters of the SFBs/FBs and of the
	SFCs/FCs of S7 Communication)
S5 compatible communication	
• supported	Yes; via CP and loadable FC
communication functions / PROFINET CBA (with set target commu	inication load) / header
<ul> <li>Setpoint for the CPU communication load</li> </ul>	20 %
<ul> <li>Number of remote interconnection partners</li> </ul>	32
Number of functions, master/slave	50
Total of all master/slave connections	3 000
Data length of all incoming connections master/slave,	24 000 byte
max.  • Data length of all outgoing connections master/slave,	24 000 byte
max.  • Number of device-internal and PROFIBUS	1 000
interconnections  • Data length of device-internal und PROFIBUS	8 000 byte
interconnections, max.	o ooo byto
<ul> <li>Data length per connection, max.</li> </ul>	1 400 byte
performance data / PROFINET CBA / remote interconnection /	/ with acyclic transfer / header
— Sampling interval, min.	200 ms
Number of incoming interconnections	100
Number of outgoing interconnections	100
Data length of all incoming interconnections, max.	3 200 byte
Data length of all outgoing interconnections, max.	3 200 byte
— data volume / as user data for remote interconnections / in the case of acyclic transmission / with PROFINET CBA / per connection / maximum	1 400 byte
performance data / PROFINET CBA / remote interconnection /	/ with cyclic transfer / header
Transmission frequency: Transmission interval, min.	1 ms
number of remote connections to input variables / with PROFINET CBA / with cyclic transfer / maximum	300
number of remote connections to output variables / with cyclical transfer / with PROFINET CBA / maximum	300
<ul> <li>data volume / as user data for remote interconnections with input variables / with cyclical transfer / with PROFINET CBA / maximum</li> </ul>	4 800 byte
<ul> <li>data volume / as user data for remote interconnections with output variables / with cyclical transfer / with PROFINET CBA / maximum</li> </ul>	4 800 byte
<ul> <li>data volume / as user data for remote interconnections / with cyclical transfer / with PROFINET CBA / per connection / maximum</li> </ul>	450 byte
performance data / PROFINET CBA / HMI variables via PROF	INET / acyclic / header
<ul> <li>Number of stations that can log on for HMI variables (PN OPC/iMap)</li> </ul>	3; 2x PN OPC/1x iMap

LIMI voriable condetine	500 mg
— HMI variable updating	500 ms
— Number of HMI variables	600
— Data length of all HMI variables, max.	9 600 byte
performance data / PROFINET CBA / PROFIBUS proxy function	
— supported	Yes
Number of linked PROFIBUS devices	32
— Data length per connection, max.	240 byte; Slave-dependent
Number of connections	20
• overall	32 31
<ul> <li>usable for PG communication</li> <li>reserved for PG communication</li> </ul>	1
	1
— adjustable for PG communication, min.	
— adjustable for PG communication, max.	31
usable for OP communication	31
— reserved for OP communication	1
— adjustable for OP communication, min.	1
— adjustable for OP communication, max.	31
usable for S7 basic communication	30
— reserved for S7 basic communication	0
adjustable for S7 basic communication, min.	0
— adjustable for S7 basic communication, max.	30
• usable for S7 communication	16
— reserved for S7 communication	0
— adjustable for S7 communication, min.	0
— adjustable for S7 communication, max.	16
• total number of instances, max.	32
<ul> <li>usable for routing</li> </ul>	X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave (active): max. 14; X2 as DP master: max. 24; X2 as DP slave (active): max. 14; X3 as
	PROFINET: 48 max.
S7 message functions	
Number of login stations for message functions, max.	32; Depending on the configured connections for PG/OP and S7 basic
<b>J</b>	
	communication Yes
Process diagnostic messages	communication
Process diagnostic messages simultaneously active Alarm-S blocks, max.	communication Yes
Process diagnostic messages	communication Yes 300
Process diagnostic messages simultaneously active Alarm-S blocks, max. Test commissioning functions	communication Yes
Process diagnostic messages simultaneously active Alarm-S blocks, max.  Test commissioning functions Status block Single step	communication Yes 300 Yes; Up to 2 simultaneously
Process diagnostic messages simultaneously active Alarm-S blocks, max.  Test commissioning functions Status block	communication Yes 300  Yes; Up to 2 simultaneously Yes
Process diagnostic messages simultaneously active Alarm-S blocks, max.  Test commissioning functions Status block Single step Number of breakpoints	communication Yes 300  Yes; Up to 2 simultaneously Yes
Process diagnostic messages simultaneously active Alarm-S blocks, max.  Test commissioning functions  Status block Single step Number of breakpoints Status/control	communication Yes 300  Yes; Up to 2 simultaneously Yes 4
Process diagnostic messages simultaneously active Alarm-S blocks, max.  Test commissioning functions  Status block Single step Number of breakpoints Status/control  • Status/control variable	communication Yes 300  Yes; Up to 2 simultaneously Yes 4  Yes
Process diagnostic messages simultaneously active Alarm-S blocks, max.  Test commissioning functions Status block Single step Number of breakpoints Status/control  • Status/control variable • Variables	communication Yes 300  Yes; Up to 2 simultaneously Yes 4  Yes Inputs, outputs, memory bits, DB, times, counters
Process diagnostic messages simultaneously active Alarm-S blocks, max.  Test commissioning functions  Status block Single step Number of breakpoints Status/control  • Status/control variable • Variables • Number of variables, max.	communication Yes 300  Yes; Up to 2 simultaneously Yes 4  Yes Inputs, outputs, memory bits, DB, times, counters 30
Process diagnostic messages simultaneously active Alarm-S blocks, max.  Test commissioning functions  Status block Single step Number of breakpoints Status/control  • Status/control variable • Variables • Number of variables, max. — of which status variables, max.	communication Yes 300  Yes; Up to 2 simultaneously Yes 4  Yes Inputs, outputs, memory bits, DB, times, counters 30 30
Process diagnostic messages simultaneously active Alarm-S blocks, max.  Test commissioning functions  Status block Single step Number of breakpoints Status/control  • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing	communication Yes 300  Yes; Up to 2 simultaneously Yes 4  Yes Inputs, outputs, memory bits, DB, times, counters 30 30
Process diagnostic messages simultaneously active Alarm-S blocks, max.  Test commissioning functions  Status block Single step Number of breakpoints Status/control  • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max.	communication Yes 300  Yes; Up to 2 simultaneously Yes 4  Yes Inputs, outputs, memory bits, DB, times, counters 30 30 14
Process diagnostic messages simultaneously active Alarm-S blocks, max.  Test commissioning functions  Status block Single step Number of breakpoints Status/control  • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing	communication Yes 300  Yes; Up to 2 simultaneously Yes 4  Yes Inputs, outputs, memory bits, DB, times, counters 30 30 14  Yes
Process diagnostic messages simultaneously active Alarm-S blocks, max.  Test commissioning functions  Status block Single step Number of breakpoints Status/control  • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max.  Forcing • Forcing • Forcing, variables	communication Yes 300  Yes; Up to 2 simultaneously Yes 4  Yes Inputs, outputs, memory bits, DB, times, counters 30 30 14  Yes Inputs, outputs
Process diagnostic messages simultaneously active Alarm-S blocks, max.  Test commissioning functions  Status block Single step Number of breakpoints Status/control  • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max.  Forcing  • Forcing • Forcing, variables • Number of variables, max.	communication Yes 300  Yes; Up to 2 simultaneously Yes 4  Yes Inputs, outputs, memory bits, DB, times, counters 30 30 14  Yes Inputs, outputs
Process diagnostic messages simultaneously active Alarm-S blocks, max.  Test commissioning functions  Status block Single step Number of breakpoints Status/control  • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max.  Forcing  • Forcing • Forcing, variables • Number of variables, max.  Diagnostic buffer	communication Yes 300  Yes; Up to 2 simultaneously Yes 4  Yes Inputs, outputs, memory bits, DB, times, counters 30 30 14  Yes Inputs, outputs 10
Process diagnostic messages simultaneously active Alarm-S blocks, max.  Test commissioning functions  Status block Single step Number of breakpoints Status/control  • Status/control  • Status/control variable  • Variables  • Number of variables, max.  — of which status variables, max.  — of which control variables, max.  Forcing  • Forcing  • Forcing, variables  • Number of variables, max.  Diagnostic buffer  • present	communication Yes 300  Yes; Up to 2 simultaneously Yes 4  Yes Inputs, outputs, memory bits, DB, times, counters 30 30 14  Yes Inputs, outputs 10  Yes
Process diagnostic messages simultaneously active Alarm-S blocks, max.  Test commissioning functions  Status block Single step Number of breakpoints Status/control  • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max.  Forcing  • Forcing • Forcing, variables • Number of variables, max.  Diagnostic buffer  • present • Number of entries, max.	communication Yes 300  Yes; Up to 2 simultaneously Yes 4  Yes Inputs, outputs, memory bits, DB, times, counters 30 30 14  Yes Inputs, outputs 10  Yes 500
Process diagnostic messages simultaneously active Alarm-S blocks, max.  Test commissioning functions  Status block Single step Number of breakpoints  Status/control  Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max.  Forcing  Forcing Forcing Forcing, variables Number of variables, max.  Diagnostic buffer  present Number of entries, max. — adjustable	communication Yes 300  Yes; Up to 2 simultaneously Yes 4  Yes Inputs, outputs, memory bits, DB, times, counters 30 30 14  Yes Inputs, outputs 10  Yes 500 No
Process diagnostic messages simultaneously active Alarm-S blocks, max.  Test commissioning functions  Status block Single step Number of breakpoints Status/control  Status/control variable Variables Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  adjustable  of which powerfail-proof  Number of entries readable in RUN, max.	communication Yes 300  Yes; Up to 2 simultaneously Yes 4  Yes Inputs, outputs, memory bits, DB, times, counters 30 30 14  Yes Inputs, outputs 10  Yes 500 No 100
Process diagnostic messages simultaneously active Alarm-S blocks, max.  Test commissioning functions  Status block Single step Number of breakpoints Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  adjustable  of which powerfail-proof  Number of entries readable in RUN, max.  adjustable	communication Yes 300  Yes; Up to 2 simultaneously Yes 4  Yes Inputs, outputs, memory bits, DB, times, counters 30 30 14  Yes Inputs, outputs 10  Yes 500 No 100 499
Process diagnostic messages simultaneously active Alarm-S blocks, max.  Test commissioning functions  Status block Single step Number of breakpoints Status/control  Status/control variable Variables Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  adjustable  of which powerfail-proof  Number of entries readable in RUN, max.	communication Yes 300  Yes; Up to 2 simultaneously Yes 4  Yes Inputs, outputs, memory bits, DB, times, counters 30 30 14  Yes Inputs, outputs 10  Yes 500 No 100 499 Yes; From 10 to 499
Process diagnostic messages simultaneously active Alarm-S blocks, max.  Test commissioning functions  Status block Single step Number of breakpoints Status/control  • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max.  Forcing • Forcing • Forcing, variables • Number of variables, max.  Diagnostic buffer  • present • Number of entries, max. — adjustable — of which powerfail-proof • Number of entries readable in RUN, max. — adjustable — adjustable — preset	communication Yes 300  Yes; Up to 2 simultaneously Yes 4  Yes Inputs, outputs, memory bits, DB, times, counters 30 30 14  Yes Inputs, outputs 10  Yes 500 No 100 499 Yes; From 10 to 499
Process diagnostic messages simultaneously active Alarm-S blocks, max.  Test commissioning functions  Status block Single step Number of breakpoints  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  adjustable  of which powerfail-proof  Number of entries readable in RUN, max.  adjustable  preset  Service data	communication Yes 300  Yes; Up to 2 simultaneously Yes 4  Yes Inputs, outputs, memory bits, DB, times, counters 30 30 14  Yes Inputs, outputs 10  Yes 500 No 100 499 Yes; From 10 to 499 10
Process diagnostic messages simultaneously active Alarm-S blocks, max.  Test commissioning functions  Status block Single step Number of breakpoints  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  adjustable  of which powerfail-proof  Number of entries readable in RUN, max.  adjustable  preset  Service data  can be read out	communication Yes 300  Yes; Up to 2 simultaneously Yes 4  Yes Inputs, outputs, memory bits, DB, times, counters 30 30 14  Yes Inputs, outputs 10  Yes 500 No 100 499 Yes; From 10 to 499 10
Process diagnostic messages simultaneously active Alarm-S blocks, max.  Test commissioning functions  Status block Single step Number of breakpoints Status/control  Status/control variable Variables Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing Forcing, variables Number of variables, max.  Diagnostic buffer  present Number of entries, max.  adjustable  of which powerfail-proof Number of entries readable in RUN, max.  adjustable  preset  Service data  can be read out  Ambient conditions	communication Yes 300  Yes; Up to 2 simultaneously Yes 4  Yes Inputs, outputs, memory bits, DB, times, counters 30 30 14  Yes Inputs, outputs 10  Yes 500 No 100 499 Yes; From 10 to 499 10

• max.	60 °C
configuration / header	
Configuration software	
• STEP 7	Yes; V5.5 or higher
configuration / programming / header	
Command set	see instruction list
<ul> <li>Nesting levels</li> </ul>	8
<ul> <li>System functions (SFC)</li> </ul>	see instruction list
<ul> <li>System function blocks (SFB)</li> </ul>	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
Block encryption	Yes; With S7 block Privacy
Dimensions	
Width	120 mm
Height	125 mm
Depth	130 mm
Weights	
Weight, approx.	1 250 g

last modified:

3/12/2024